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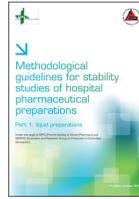
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## INTRODUCTION

Stability studies of drugs are important for the realization of preparations in advance or standardized doses. In addition to HPLC analytical methods, **osmolality measurement** is used by some authors as a **criteria to evaluate the stability** of a drug in solution. To the best of our knowledge, no scientific publication correlates osmolality with the stability of a solution.

Osmolality measurement is recommended by :



## OBJECTIVES

To study the **relevance** of **osmolality measurement** by measuring the variation of this parameter on injectable solutions whose **instability** has been **chemically demonstrated** by high performance liquid chromatography (HPLC) in the literature.

## MATERIAL AND METHOD

### Bibliography research

Selection of **5 anticancer drugs and 6 antibiotics** whose **chemical instability** had been demonstrated in the literature over a **short period**, ranging from **2 to 48 hours**.

### Realization of the preparation according to the publications

**3 identical samples per selected preparations.**

### Measurements of the osmolality of each sample

**3 measurements** of each sample on **freshly prepared preparations** and at different times until a **chemical degradation** demonstrated by HPLC of at least **10% and up to 50%**.

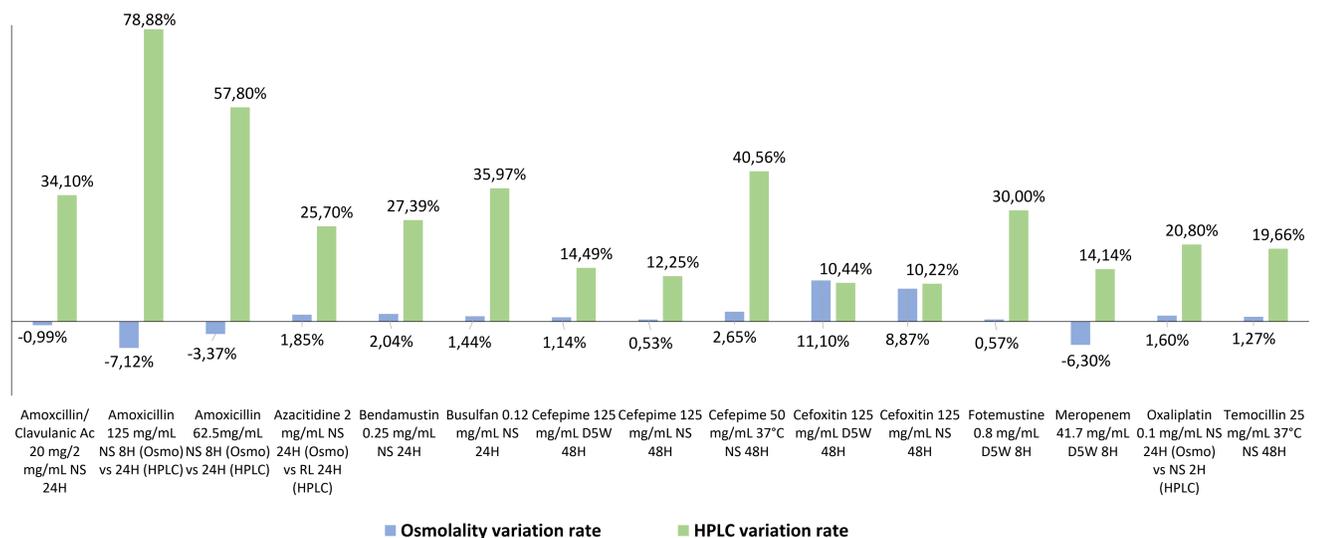
## RESULTS AND DISCUSSION

ANTICANCERS DRUGS	
Azacitidine	2 mg/mL (HPLC) – NS (Osmolality)
Bendamustine	0.25 mg/mL q.s NS
Busulfan	0.12 mg/mL q.s NS
Fotemustine	0.8 mg/mL q.s D5W
Oxaliplatin	0.1 mg/mL q.s NS
ANTIBIOTICS	
Amoxicillin	62.5 mg/mL (3 g/48 mL) q.s NS / 125 mg/mL (6 g/48 mL) q.s NS
Amoxicillin/Clavulanic Ac	20 mg/2 mg/mL (2 g/200 mg/100 mL) q.s NS
Cefepime	125 mg/mL (6 g/48 mL) q.s NS or D5W / 50 mg/mL (3 g/60 mL) q.s NS 37°C
Cefoxitin	125 mg/mL (6 g/48 mL) q.s NS or D5W
Meropenem	41.7 mg/mL (2 g/48 mL) q.s D5W
Temocillin	25 mg/mL (3 g/120 mL) q.s NS 37°C

RL = Ringer's Lactate ; NS = Normal Saline ; D5W = Dextrose 5% in water

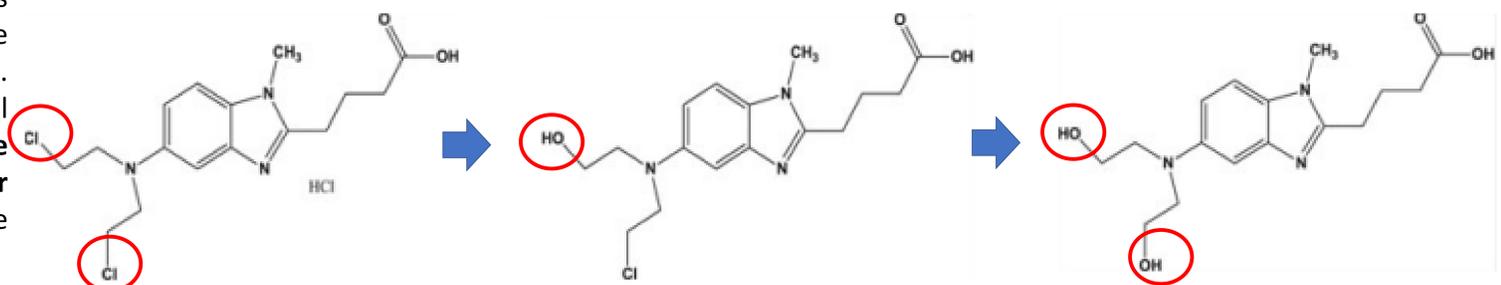
Variation rate of osmolality is inconsistent with chemical degradation measured by HPLC, except for the cefoxitin 125 mg/mL

Comparison between **variation rate of osmolality** and **chemical degradation rate demonstrated by HPLC** between freshly prepared solutions and the time until the chemical degradation of the molecule

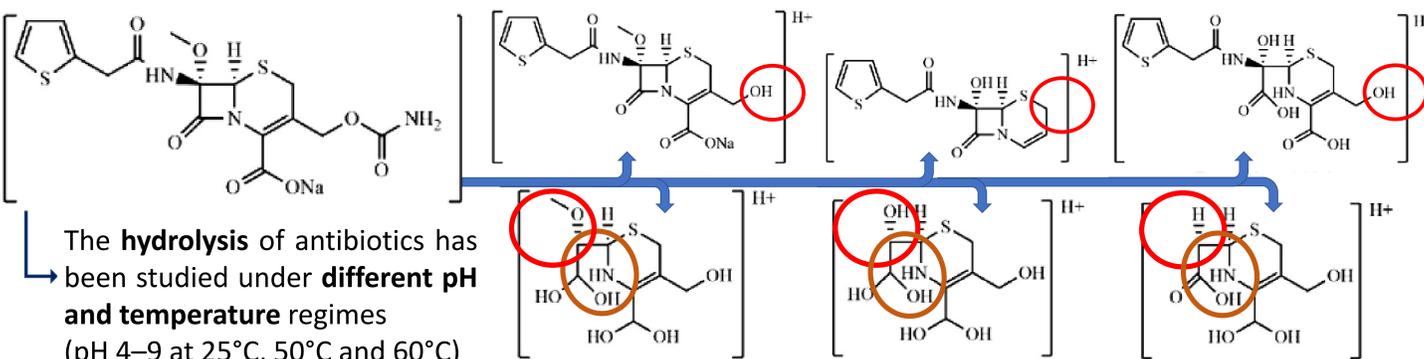


### Example of chemical degradation of BENDAMUSTINE

The chlorides of the nitrogenous mustard of the bendamustine are substituted by hydroxyle groups. The substitution of one chemical entity by another does **not increase the number of chemical entities per kilogram of solvent** and therefore **no increase of the osmolality**.



### Study of chemical degradation of CEFOXITIN



Hydrolysis of the molecule causes **side chain eliminations** or **ring opening**. Thus, a molecule of cefoxitin hydrolyzes into **several degradation products**, thus increasing the number of chemical entities per kilogram of solvent and therefore **increase of the osmolality**.

## CONCLUSION

One molecule out of the 11 selected has an osmolality that varies in accordance with the chemical degradation demonstrated by HPLC :

- Osmolality variation dependent on the degradation mechanism of the molecule,
- Osmolality does not seem to be a conclusive stability criterion.**

